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Please Deliver This Transmission To:

Name: Zoila Cabrera

Firm or Company: U.S. Patent Office - Art Unit 2125

Facsimile Number: 571.273-8300

From: Jerry A. Schulman

Regarding Our Matter: S/N 10/820,522

Date: June 6, 2006

Total Pages Sent: 22
(Including Cover Sheet)

Message:

Dear Ms. Cabrera:

I am enclosing a draft amendment prepared after our interview on May 31, 2006.

Please call me with any questions you may have.

Thank you,



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DRAFT

Attorney Docket 10224-2-2

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

APPLICANT:	Joseph L. Arvin	}	Art Unit 3722
SERIAL NO.:	10/820,522		
FILING DATE:	04 Apr 2004		
TITLE:	Apparatus and Method for Machining Workpieces		

Oakbrook Terrace, Illinois
June 5, 2006

The Commissioner for Patents
P.O. Box 1450
Alexandria VA 22313-1450

SECOND SUPPLEMENTAL AMENDMENT

In response to the Office Action of November 17, 2005, please amend the above-identified application as follows and consider the following remarks:

Amendments to the Claims are reflected in the listing of claims which begins on page 2 of the paper.

Remarks begin on page 9.